PRODUCTION PROCESS FOR STEEL ROLLS

Hangzhou Fulai Mechanical Parts Co., Ltd.

Material 1: Steel rod bar

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Cut to right size

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Turn the end shaft

Material 2: Steel pipe

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Cut to right size

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Have a skin turn for the surface and turn inside at both ends, have a initial static balance

Assembly for shafts and roll body with interference fit by heating the tube ends.

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Turning/grinding the rolls to right size and having a final balance (static balance or dynamic balance).

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Teflon coating or rubber coating if necessary

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Quality check and packaging